

June 1, 2022

Shaller Investments, Inc.
Roger Shaller, President
302 Peters Rd
Weimar, TX 78962
Email: rooger89@verizon.net

Re: Safety Alert No. 6, Rev. C - Flambeau fuel tanks

To Whom It May Concern,

Shaller Investments, Inc. (“Shaller”) has issued Safety Alert No. 6, Rev. C effective immediately. In 2017 Shaller was made aware that certain EPA approved fuel tanks purchased from Flambeau, Inc. (“Flambeau”) for installation on Shaller go karts were potentially defective. More specifically, the Rollover Valve, (“ROV”) installed by Flambeau in some of the fuel tanks was separating from the body of the tank resulting in fuel spillage.

In June 2017 Shaller distributed Safety Alert No. 6 to all go kart operators identified as having purchased a Shaller go kart with a subject Flambeau fuel tank. A second alert regarding the Flambeau fuel tanks, Safety Alert No. 6, Rev. B was distributed in April 2019. Operators were provided with a simple pull test recommended by Flambeau to identify defective Flambeau fuel tanks.

Defective tanks were identified and replaced. However, Shaller was recently made aware that notwithstanding the two prior alerts, certain tracks continue to operate go karts with the affected Flambeau fuel tanks.

You are receiving the attached Safety Alert No. 6, Rev. C because your facility has been identified as having purchased one or more Shaller go karts equipped with the subject Flambeau fuel tank. You should implement the attached Safety Alert immediately.

Shaller Investments, Inc.

/S/ Roger Shaller

Roger Shaller, President

**Shaller Investments,
Inc.**
**(formerly doing business as
Shaller enjuneering)**

Alert No: 06 Rev C
Release Date: May 1, 2022
Effective Date: May 1, 2022
Supplements: Safety Alert 06 Rev B
Completion Date: Immediately
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SAFETY ALERT

Ride Manufacturer: Shaller Investments, Inc. (formerly doing business as Shaller enjuneering)	Affected Production Dates: 2015 to Feb 8, 2017
Ride Name: Shaller GoKarts	Affected Serial Number Range: 9743-10633 (Not all Numbers have Flambeau Tanks)
Model Numbers: SSXX, 2SXX, RKXX, STXX XX denotes the last two digits of the manufacturing year	Part Numbers: Flambeau 5 gallon fuel tank 071439AE (Shaller 189E) Flambeau 2.5 gallon fuel tank 071452AE (Shaller 189G)

Abstract of Issue:
Shaller Investments, Inc. (formerly doing business as Shaller enjuneering) purchased EPA approved fuel tanks from Flambeau Inc. (a third party vendor) from 2015 to February 8, 2017. It has been brought to our attention that some of the Rollover Valve assemblies (ROV) have become separated from the Flambeau fuel tanks allowing fuel to be splashed out of the tank. Although two prior Safety Alerts, Safety Alert 6, June 2017, and Safety Alert 6, Rev. B, April 2019 have been provided to operators with affected Flambeau fuel tanks, it has been brought to our attention that some facilities may still be operating GoKarts with affected Flambeau fuel tanks.

Reason for Release:
There has been at least one report of a GoKart catching fire due to fuel spillage.

Action To Be Taken:
The manufacturer of the fuel tank, Flambeau, Inc. recommends a two-finger pull test on all Go-Karts with 2.5 and 5 gallon Flambeau fuel tanks. The ROV is tested by pulling up on the ROV, applying a few pounds of force to the Grommet/ROV assembly. **This test shall be performed during your daily routine go kart inspection program and in any event, at least once per week.** If the Grommet/ROV does not pull out, the assembly is not defective. If it does pull out, the fuel tank is defective and the **GO-KART SHALL BE REMOVED FROM SERVICE. DO NOT TRY TO REINSTALL THE ROV.**

Replacement:
If you have defective fuel tank(s), contact Roger Shaller at rooger89@verizon.net. Please include photos of the defective tanks along with the Serial Number(s) of the Go-Kart(s). Defective tanks will be replaced. We apologize for this inconvenience. The safety of your patrons is of utmost concern to us.